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ENGINEERING CHANGE REQUEST

ECR 457

Date Opened:	11/2/22 12:08 PM	Requested By:	Drouin, Steven
Type:	Drawing/Pattern Change	Requester*:	Bellavance, Marc
Priority:	Medium	DE Approver*:	Shepherd, David
Status:	Quality Disposition	ECR Lead*:	Drouin, Steven
Reason:			
Expense:	0		
Target Date:			
Execution Date:			
ECR Approval No:			

RE (R&D):		**BRIEF DESCRIPTION**:	RBW6500G03531-3G
Status Note:		DESCRIPTION/ ADR CONTENT**:	Issue with RBW6500G03531-3G the degree is not correct per a client.

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
CWEPA01				

PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
RBW6500G03531-3G		Under Review	Bearing Outer Race Installation Tool	Finished Good			RBW6500G03531-3G-RevA.pdf
RBW6500G03531-3G-1		Under Review	Press Assembly	Sub-assembly			RBW6500G03531-3G-RevA.pdf
RBW6500G03531-3G-2		Under Review	Press	Sub-assembly			RBW6500G03531-3G-RevA.pdf
RBW6500G03531-3G-3		Under Review	Base	Sub-assembly			RBW6500G03531-3G-RevA.pdf
RBW6500G03531-3G-4		Under Review	Flange Support	Sub-assembly			RBW6500G03531-3G-RevA.pdf
RBW6500G03531-3G-5		Under Review	Centering Pin	Sub-assembly			RBW6500G03531-3G-RevA.pdf

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
RBW6500G03531-3G		0 *	0 *	0 Update Jobs only when drawing approved
RBW6500G03531-3G-1		1 Use as is	0 *	0 Update Jobs only when drawing approved
RBW6500G03531-3G-2		0 Quarantine	0 *	0 Cancel All Scheduled Jobs
RBW6500G03531-3G-3		1 Use as is	0 *	0 Cancel All Scheduled Jobs
RBW6500G03531-3G-4		9 Use as is	0 *	0 Update Jobs only when drawing approved
RBW6500G03531-3G-5		1 Use as is	0 *	0 Update Jobs only when drawing approved

EFFECTS

Effect Group	Effects
1. Quarantine?	Immediate quarantine required (RBW6500G03531-3G-2)
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (RBW6500G03531-3G-2)
3. ECR Lead Assessment - Status During ECR	Active - No Under Review
4. Production Type	In-house production